

TECHNICAL DATA SHEET

RED POWDER No. 6

Red Magnetic Dusting Powder

Code 1536

DESCRIPTION

DUBL-CHEK Red Powder No. 6 is a highly refined non-fluorescent red magnetic powder used for dry method magnetic particle inspection. It is designed to be used in visible light to reveal discontinuities. The particles respond to magnetic leakage fields created by discontinuities in ferromagnetic material. Particles rapidly collect at leakage fields producing red indications.

FEATURES & BENEFITS

- Particles are easily agitated, fast acting and produce defined indications
- Particles meet specification requirements
- Can be used with both stationary and portable magnetic test equipment Can be used at elevated temperatures
- The red colour gives a clear contrasting colour to backgrounds

PHYSICAL PROPERTIES

Particle Colour:	Red
Specific Gravity:	2.5 – 3.0 g/ml
Particle Size:	15 – 160 µm (average 75µm)
Sensitivity:	8 lines on an AISI Ketos tool steel ring

Temperature Limits: 315°C

SPECIFICATION COMPLIANCE

- ASTM E709
- NTR-1E
- MIL-STD-2132(SH)
- MIL-STD-1949
- AMS 3040
- NAVSEA 250-1500-1
- T9074-AS-GIB-010/271(MIL-STD-271SH)
- ASTM E1444
- ASME SE-709
- ASME B&PV CODE
- SECTION V ARTICLE 7 & ARTICLE 25
- API RP 5A5



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ORDERING INFORMATION

Product Code	Packaging
1536/350	350 grams
1536/5kg	5kgs
1536/50LBS	22kgs (5.9 gallons)

BATCH NUMBERS

Batch numbers can be found on the bottom of aerosol cans or labels of bulk containers. Certificate of Conformance documents are provided with the product or can be downloaded from www.callington.com

DIRECTIONS

Note: These instructions describe the basic process, but they may need to be amended by the user to comply with applicable specifications and/or inspection criteria provided by the contracting agency.

1. Clean the test surface and allow it to dry.
2. Apply **Red Powder No. 6** to the part with a powder spray bulb or powder blower.
3. Magnetise the area to be inspected.
4. As the current is being applied, dust the powder over the part. If excessive powder is visible, gently blow the extra powder off.
5. Inspect the surface under visible light.
6. Collections of particles will reveal discontinuities at the leakage fields.
7. Clean and repeat the process, changing the orientation of the magnetising direction

STORAGE/SHELF LIFE

Keep away from moisture and sunlight. Keep the container closed when not in use. Refer to NDT. Shelf Life and Storage Recommendations for further information.

HEALTH & SAFETY

Consult the MSDS for Safety and Health information.

Get medical attention if irritation develops and persists. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

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